# VIO CHEMICALS

### OUR SCIENCE, YOUR PRODUCT



#### **ADVANTAGES**

Sodium stearyl fumarate is a lubricant used in the manufacturing of tablets, capsules and other dosage forms. Due to its high hydrophilicity, it is especially designed for robust and high performance formulations, where the commonly used lubricating agents fail to provide tablets of adequate hardness, stability, content uniformity, disintegration and dissolution rate.

Particle size distribution of the used Sodium stearyl fumarate is a key factor for optimal tableting results. Especially the influence of the particle size on disintegration time is very well documented. Reduced particle sizes are directly linked with higher disintegration times combined with small effects on tablet hardness only.

VIO Chemicals can offer micronized Sodium stearyl fumarate with controlled D<sub>50</sub> particle sizes of 10 µm and below.

#### **FEATURES**

- Hydrophilic
- Highly soluble
- Highly stabilizing
- Flexible but controlled particle size
- High degree of API compatibility

#### **BENEFITS**

- Improved drug stability
- Faster dissolution rates
- Harder tablets
- Shorter disintegration times
- Fast formulation development

#### **APPLICATIONS**

Sodium stearyl fumarate has already been used in the formulation of a great number of APIs, includina:

Omeprazole, Esomeprazole, Ramipril, Diclo-Irbesartan, Ibuprofen, Lamotrigin, Levetiracetam, Levofloxacin, Metoprolol, Ritonavir, Pravastatin, Sildenafil, Oseltamivir, Telmisartan, Valsartan and Sitagliptin.







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#### **TECHNICAL PROFILE**

 Technical name: Sodium stearyl fumarate

• CAS No: 4070-80-8

• Empirical formula: C<sub>22</sub>H<sub>39</sub>NaO<sub>4</sub>

• Molecular weight: 390.53

#### **CHEMICAL STRUCTURE**

#### **COMPLIANCE**

EP, USP/NF, JPE

TEST	SPECIFICATION
Identification	IR has to confirm with CRM
Appearance	White or almost white fine powder
Solubility	Practically insoluble in water and acetone, slightly soluble in methanol, practically insoluble in acetone and anhydrous ethanol
Assay	99.0-101.5%
Water content	max. 5.0 %
Saponification value	142.2-146.0
Heavy metals	max. 20 ppm
Lead	max. 10 ppm
Arsenic	max. 2.0 ppm
Related substances	Largest single impurity max. 0.5% Total impurities max 5.0%
Sodium stearyl maleate	max. 0.25 %
Stearyl alcohol	max. 0.5 %
Particle size distribution	Can be adjusted within certain limits, such as: D <sub>10</sub> : max. 2.5µm D <sub>50</sub> : max. 10 µm D <sub>90</sub> : max. 30 µm

Products which are subject to patent protection are currently not offered or made available in countries where patents are in force. No orders or deliveries are possible prior to the expiry date of valid patents.